

# ShinMaywa

## Lightweight Submersible Pumps

### nORUS

The combination of "engineering plastic" and "stainless steel"  
makes the pumps lighter in weight and greater in toughness.



# New Generation of Pumps

# NORUS

The combination of "engineering plastic" and "stainless steel" makes the pumps lighter in weight and greater in toughness.

## Air vent valve

A ball-shaped air vent valve installed at the bottom of the companion flange releases air that resides in the pump chamber, thereby preventing an air lock. (Excluding 0.1-0.15kW)

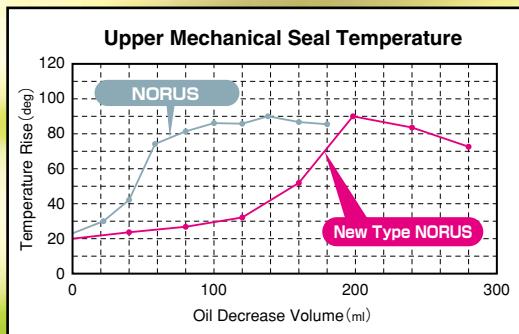
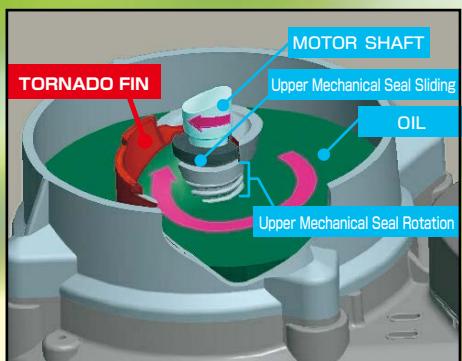
## Prevention of water leakage between the pump and the automatic connection

The top of the pump chamber is provided with many holes for releasing air, thereby stably installing the pump in place. This also serves to prevent the leakage of water between the pump and the automatic connection.

## TORNADO FIN

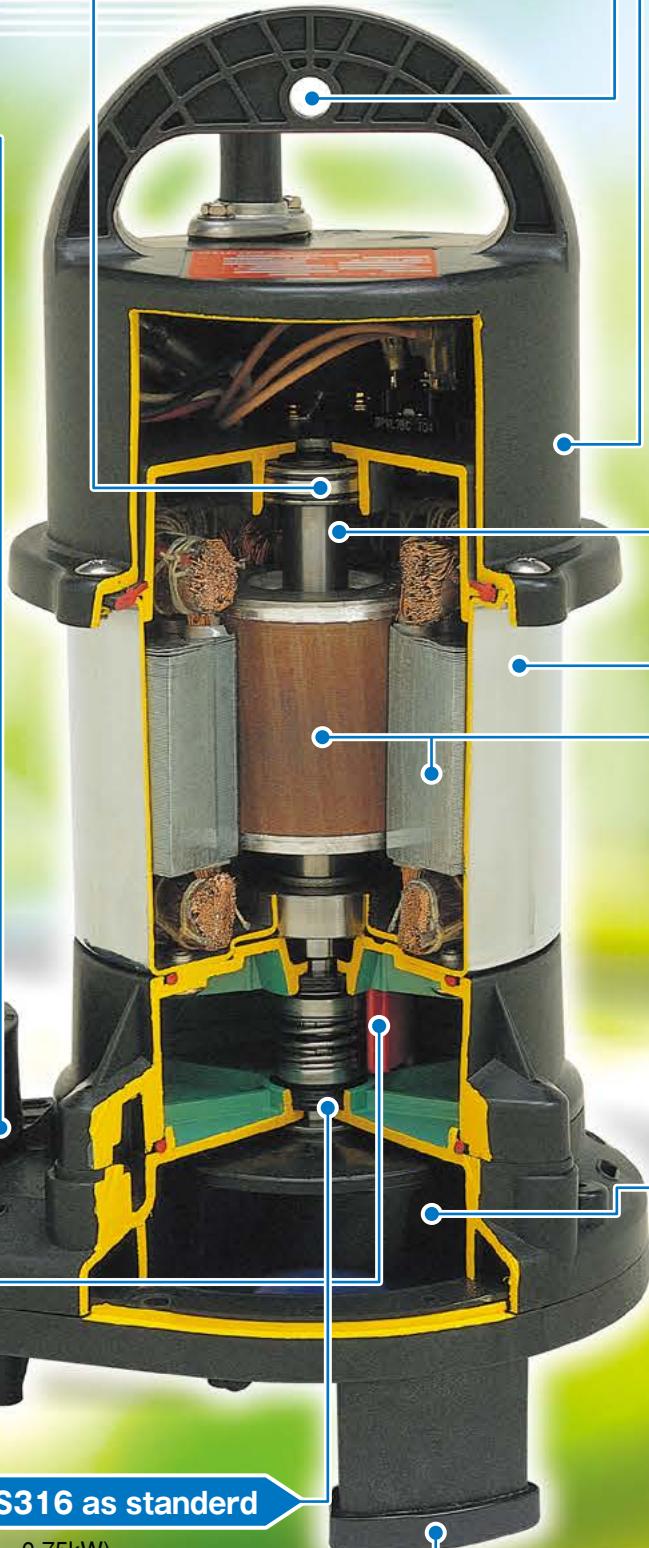
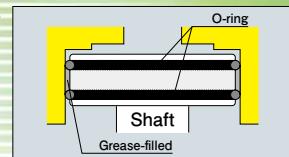
Achieved long life of mechanical seal(Over 0.25kW)  
(Applicable : CR & CRS 0.25~0.75kW)

Equipped with TORNADO FIN to cool mechanical seal chamber temperature so that deterioration of mechanical seal can be prevented. Also, oil volume is increased 66% (from 240cc to 400cc), therefore, more long life can be achieved.



## AC Bearing

The upper bearing is an AC bearing with two O-rings on the outer ring. No bearing damage due to a creep phenomenon even in intermittent operation.



## Rubber protector fitted to important parts

The important parts which are made of a special-grade resin having high impact strength are provided with a rubber protector to further improve against impact resistance.

## One-point lifting for easy installation

The pump can be easily hanged up and down using a single hole in the handle.

## Screws which hardly become loose

The use of glass fiber and a specially designed screw taking into consideration the pump deformation with the lapse of time and due to heat prevents the leakage of water caused by loose screws.

## Excellent corrosion resistance

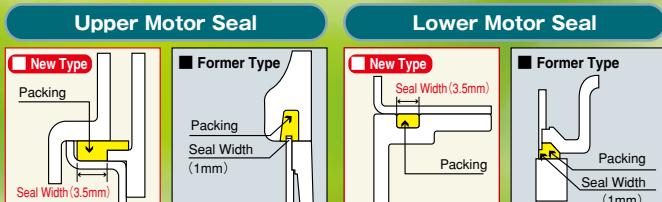
SUS 304 and engineering plastic are also used for the stator casing and wet part, offering better corrosion resistance than the cast iron ones in conventional models. As a result, the "NORUS" of pumps achieves good corrosion resistance even under severer working conditions. In addition, the "NORUS" is hardly damaged by rust. Normally, only maintenance required of the "NORUS" is washing.

## Seamless Stator Casing Structure

No welded area, improved corrosion resistance by enlarged seal width  
(Applicable : CR & CRS 0.1~0.75kW)

Seamless stator casing structure is employed by press process so that no welded area on stator casing to prevent rust from junction.

Also, packing seal width is enlarged to prevent rust between gap.



## Tough against dry operation

Continuous dry operation for 30 minutes is realized by employing motor with few rises in heat. "NORUS" is designed for longer operating life by suppressing rise in heat of bearing.

## Wear resistant vortex impeller which is hardly clogged with foreign matter

Model CR and CRS employ a vortex type impeller. Since the vortex impeller reduces the tangling of fibrous matter, the CR series is comparable or superior in pumping performance to conventional vortex type pumps. The impeller is made of engineering plastic having excellent wear resistance. It is more than 100 times as strong as impellers made of ordinary ABS resin against the wear caused by sand, detergents, solids, etc. contained in sludge. Therefore, the "NORUS" can be used even in raw water containing considerable amounts of solids.



Impeller made of engineering plastic



Impeller made of ordinary ABS resin

After 200 hours of pump operation Loss of impeller weight:3.3%

After 24 hours of pump operation Loss of impeller weight:46%

\*Test condition:Pump was operated in 600 liters of water containing 120 kg of sand.

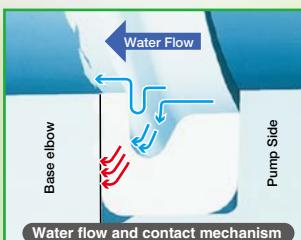
## Principal Specifications

Applicable liquid	Liquid type	Wastewater or raw water containing sludge	
	Liquid temperature	0~40°C	
Material	Pump shaft	CR	0.1~0.15kW:SUS420J2
		CRS	0.25~0.75kW:SUS316
		CRC	1.5~2.2kW:SUS304
Pump casing	Stator casing	SUS304	
	Impeller	Engineering Plastic (reinforced with glass fiber)	
	Impeller	Vortex:CR,CRS Closed:CRC	
Structure	shaft seal	Double mechanical seal Wet side:SiC x SiC Motor side:Ceramic x Carbon (0.1~0.75kW) SiC x SiC (1.5~2.2kW)	
	Type	Air filled-type submersible induction motor	
Motor	Insulation class	Class E	
	Phase	Single phase (0.1~0.4kW)	Three phase (0.15~2.2kW)
	Starting method	Condenser-run	Direct

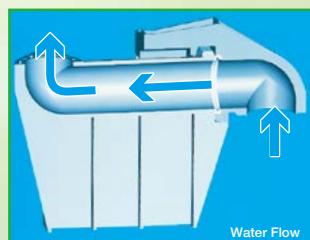
## High Pumping Capability with Guide Rail Fitting

Line up with guide rail installation type for easy installation and maintenance.

Anti floating mechanism is provided for base elbow. Also, in combination with special packing to prevent water leakage so that pumping loss is prevented.



Water flow and contact mechanism



Water Flow

## Lightweight Submersible Pump

# CR

**High passing capability type  
materialized as a result of  
giving priority to the smooth  
passing of foreign matter**

[Actual Size]  
Max Solid Passage Dia

**35mm**

0.15~0.75kW

[Actual Size]  
Max Solid Passage Dia

**46mm**

1.5~2.2kW

### Application

- For treating raw water at water treatment plants, etc.
- For controlling liquid flow rate
- For returning sludge



Non-Auto-Operation



Auto-Operation

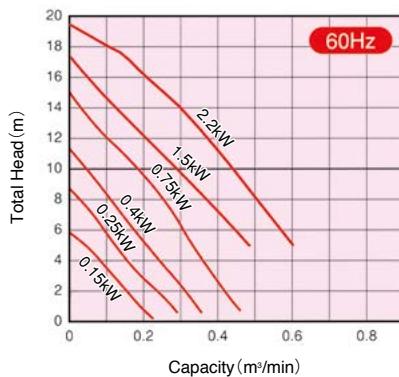
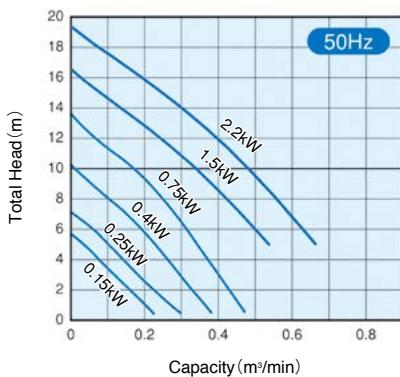


Auto-Alternate Operation

### Standard Specifications

Bore mm	Pump Model				Connection Part Code		Phase	Output kW	Capacity—Total Head			Weight(kg)					
	Non-Auto-Operation		Auto-Alternate Operation		Guide Rail Fitting	Free Standing			m³/min—m		CR	CR-D	CR-W				
	Auto-Operation	Pair Designation	Pump No.1+Pump No.2	50Hz					60Hz								
50	CR501S	CR501DS	CR501DWS	CR501WS+CR501DS		F50	P50RL	1	0.15	0.1~3.5	0.1~3.5	5.5	6.0				
	CR501T	CR501DT	—	—					0.25	0.13~4.5	0.13~4.8	7.0	7.5				
	CR501	CR501D	—	—					0.4	0.16~6.8	0.16~6.4	8.2	8.7				
	CR501	CR501D	—	—			P65NR	3	0.15	0.1~3.5	0.1~3.5	4.9	5.4				
	CR65	—	—	—					0.25	0.13~4.5	0.13~4.8	6.3	6.8				
	CR80	—	—	—					0.4	0.16~6.8	0.16~6.4	7.4	7.9				
65	CR65	—	—	—		F65N	3	0.75	0.22~8.8	0.22~8.9	8.8	9.3	—				
	CR80	—	—	—					1.5	0.35~9.8	0.30~9.7	16.0	—	—			
80	CR65	—	—	—		F80N	3	2.2	0.35~13.0	0.35~12.6	19.0	—	—				
	CR80	—	—	—					1.5	0.35~9.8	0.30~9.7	16.0	—	—			
	CR80	—	—	—					2.2	0.35~13.0	0.35~12.6	19.0	—	—			

### Performance Curves



### Standard Accessories

- Cable(5m) 0.15~0.75kW ... 1
- Float switch (8m) 1.5~2.2kW ... 1 (for type D/W)
- Screw coupling ... 1
- Spare nameplate ... 1

### Guide Rail Installation Kit

- Base elbow
- Guide rail bracket (with bolts & nuts)
- Sliding bracket
- Lifting chain
- Shackle

Lightweight Submersible Pump

# CRS

Universal type with improved passing capability and pumping performance available

[Actual Size]  
Max Solid Passage Dia  
**20mm**

0.1~0.25kW

[Actual Size]  
Max Solid Passage Dia  
**25mm**

0.4~0.75kW

[Actual Size]  
Max Solid Passage Dia  
**30mm**

1.5~2.2kW



## Application

- For treating raw water at water treatment plants, etc.
- For controlling liquid flow rate
- For returning sludge



Non-Auto-Operation



Auto-Operation

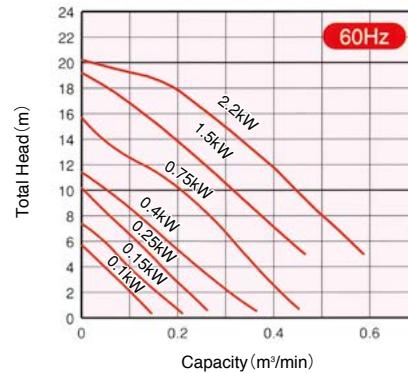
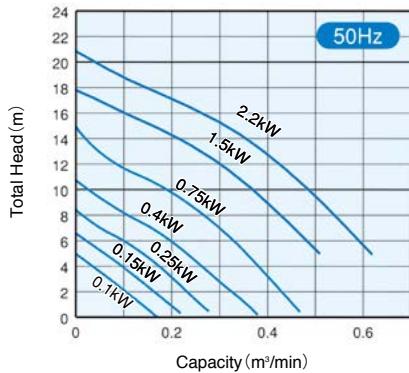


Auto-Alternate Operation

## Standard Specifications

Bore mm	Pump Model				Guide Rail Fitting	Free Standing	Phase	Output kW	Capacity—Total Head		Weight (kg)					
	Non-Auto-Operation		Auto-Alternate Operation						m³/min—m		CRS	CRS-D				
	Pair Designation	Pump No.1+Pump No.2	50Hz	60Hz					50Hz	60Hz						
32	CRS321S	CRS321DS	CRS321DWS	CRS321WS+CRS321DS	—	F32	1	0.1	0.08~2.9	0.08~3.2	4.5	5.0				
								0.15	0.1~3.9	0.1~3.9	5.4	5.9				
	CRS401S	CRS401DS	CRS401DWS	CRS401WS+CRS401DS	P40RL	F40	1	0.15	0.1~3.9	0.1~3.9	5.4	5.9				
	CRS401T	CRS401DT	CRS401DWT	CRS401WT+CRS401DT				0.25	0.13~5.3	0.13~5.4	6.9	7.4				
40	CRS501S	CRS501DS	CRS501DWS	CRS501WS+CRS501DS	P50RL	F50	3	0.15	0.1~3.9	0.1~3.9	4.8	5.3				
	CRS501T	CRS501DT	CRS501DWT	CRS501WT+CRS501DT				0.25	0.13~5.3	0.13~5.4	6.2	6.7				
	CRS501	CRS501D	CRS501DW	CRS501W+CRS501D			1	0.4	0.16~7.2	0.16~6.8	8.1	8.6				
	CRS65	CRS65D	CRS65DW	CRS65W+CRS65D				0.4	0.16~7.2	0.16~6.8	7.3	7.8				
50	CRS65	CRS65D	CRS65DW	CRS65W+CRS65D	P50NR	F50N	3	0.75	0.22~9.2	0.22~9.4	8.7	9.2				
	CRS80	CRS80D	CRS80DW	CRS80W+CRS80D				1.5	0.35~10.5	0.30~10.5	16.0	16.5				
	CRS65	CRS65D	CRS65DW	CRS65W+CRS65D	P65NR	F65N	3	2.2	0.35~14.1	0.35~13.4	19.0	19.5				
	CRS80	CRS80D	CRS80DW	CRS80W+CRS80D				1.5	0.35~10.5	0.30~10.5	16.0	16.5				
65	CRS65	CRS65D	CRS65DW	CRS65W+CRS65D	P80NR	F80N	3	2.2	0.35~14.1	0.35~13.4	19.0	19.5				
	CRS80	CRS80D	CRS80DW	CRS80W+CRS80D				1.5	0.35~10.5	0.30~10.5	16.0	16.5				
80	CRS65	CRS65D	CRS65DW	CRS65W+CRS65D	P80NR	F80N	3	2.2	0.35~14.1	0.35~13.4	19.0	19.5				
	CRS80	CRS80D	CRS80DW	CRS80W+CRS80D				1.5	0.35~10.5	0.30~10.5	16.0	16.5				

## Performance Curves



\* 0.1~0.75kW Performance Curves show Free Standing type.

## Standard Accessories

- Cable(5m) 0.1~0.75kW ..... 1 (8m) 1.5~2.2kW ..... 1 (for type D/W)
- Screw coupling ..... 1
- Spare nameplate ..... 1

## Guide Rail Installation Kit

- Base elbow
- Guide rail bracket (with bolts & nuts)
- Sliding bracket
- Lifting chain
- Shackle

Lightweight Submersible Pump

# CRC

High pump head with closed impeller



Non-Auto-Operation



Auto-Operation



Auto-Alternate Operation

## ● Application

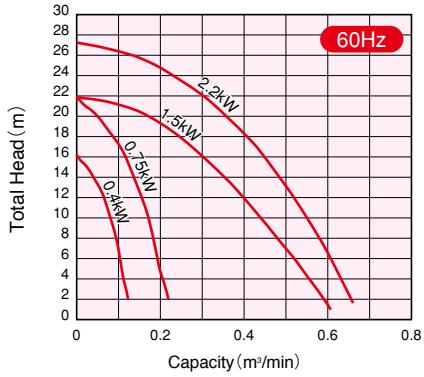
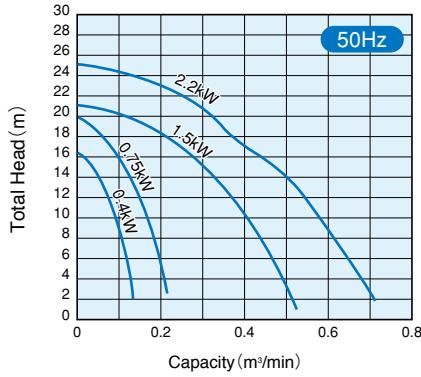
- For use at water treatment facilities, etc, to suppress foaming or to discharge treated wastewater
- For use to discharge rain water or spring water from underground passages, etc.
- For use to drain buildings, factories, basements, etc.



## ■ Standard Specifications

Bore mm	Pump Model				Connection Part Code		Phase	Output kW	Capacity—Total Head		Weight(kg)			
	Non-Auto-Operation	Auto-Operation	Auto-Alternate Operation		Guide Rail Fitting	Free Standing			m³/min—m		CRC	CRC-D CRC-W		
			Pair Designation	Pump No.1+Pump No.2					50Hz	60Hz				
40	CRC40S	CRC40DS	—	—	P40RH	F40	1	0.4	0.05 — 14.2	0.05 — 14.0	8.9	9.4		
	CRC40T	CRC40DT	—	—			3		0.05 — 14.2	0.05 — 14.0	8.8	9.3		
50	CRC50	CRC50D	—	—	P50RH	F50	3	0.75	0.10 — 16.0	0.10 — 17.0	10.2	10.7		
			CRC50DW	CRC50W+CRC50D	P50NR	F50N			0.2 — 18.2	0.2 — 18.4	16.0	16.5		
65	CRC50	CRC50D	CRC50DW	CRC50W+CRC50D	P65NR	F65N	3	1.5	0.2 — 18.2	0.2 — 18.4	16.0	16.5		
	CRC65	CRC65D	CRC65DW	CRC65W+CRC65D					0.3 — 20.6	0.3 — 21.3	19.0	19.5		
80	CRC65	CRC65D	CRC65DW	CRC65W+CRC65D	P80NR	F80N	3	2.2	0.3 — 20.6	0.3 — 21.3	19.0	19.5		

## ■ Performance Curves



## ■ Standard Accessories

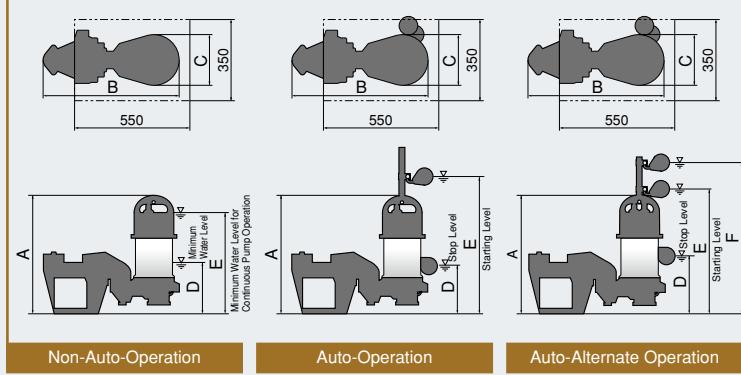
- Cable(5m) 0.4·0.75kW ..... 1
- Float switch ..... 1 (8m) 1.5·2.2kW ..... 1 (for type D/W)
- Screw coupling ..... 1
- Spare nameplate ..... 1

## ● Guide Rail Installation Kit

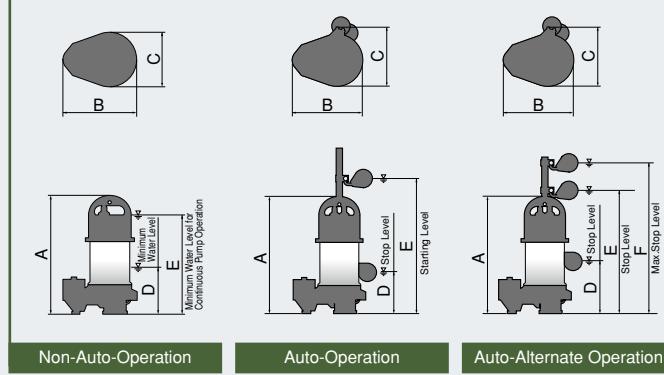
- Base elbow
- Guide rail bracket (with bolts & nuts)
- Sliding bracket
- Lifting chain
- Shackle

# Dimensions

## Guide Rail Installation Type



## Free Standing Type



		Guide Rail Installation Type									
		Pump Model	Connection Part Code	Output (kW)	A	B	C	D	E	F	
Non-Auto-Operation	CR	CR501S/T	P50RL	0.15	395	436	144	165	345	—	
				0.25							
				0.4	409	470	175				
		CR501		0.75							
	CRS	CR65	P65NR/80NR	1.5	536	621	203	200	470		
	CRS	CR80	P65NR/80NR	2.2	561				490		
	CRS	CRS321S	P32RL	0.15* <sup>1</sup>	395 (409)	436 (470)	144 (175)	165	345	—	
	CRS	CRS401S/T	P40RL	0.25							
Auto-Operation	CRC	CRS501S/T	P50RL	0.4	409	470	175	165	345		
		CRS501		0.75							
		CRS65	P50NR/65NR/80NR	1.5	536	621	203	200	470		
		CRS80	P65NR/80NR	2.2	561				490		
	CRC	CRC40S/T	P40RH	0.4	417	452	177	160	360	—	
	CRC	CRC50	P50RH	0.75	436				380		
	CRC	CRC50	P50NR/65NR	1.5	536	621	203	200	470		
	CRC	CRC65	P65NR/80NR	2.2	561				490		
Auto-Alternate Operation	CR-D	CR501DS/DT	P50RL	0.15	395	436	171	165	530	—	
				0.25							
				0.4	409	470	202				
		CR501D		0.75							
	CRS-D	CRS321DS	P32RL	0.15* <sup>1</sup>	395 (409)	436 (470)	171 (202)	165	530	—	
	CRS-D	CRS401DS/DT	P40RL	0.25							
	CRS-D	CRS501DS/DT	P50RL	0.4	409	470	202				
	CRS-D	CRS501D		0.75							
	CRS-D	CRS65D	P50NR/65NR/80NR	1.5	536	621	203	205	765	—	
	CRS-D	CRS80D	P65NR/80NR	2.2	561				790		
	CRC-D	CRC40DS/DT	P40RH	0.4	417	452	195	170	570		
	CRC-D	CRC50D	P50RH	0.75	436	621	203	205	765		
	CRC-D	CRC50D	P50NR/65NR	1.5	536				790		
	CRC-D	CRC65D	P65NR/80NR	2.2	561						
CR-W	CR-W	CR501WS	P50RL	0.15	395	436	171	200	480	610	
				0.25		409	470				
				0.4							
	CRS-W	CRS321WS	P32RL	0.15* <sup>1</sup>	395 (409)	436 (470)	171 (202)	200	480	610	
	CRS-W	CRS401WS/WT	P40RL	0.25							
	CRS-W	CRS501WS/WT	P50RL	0.4	409	470	202				
	CRS-W	CRS501W		0.75							
	CRS-W	CRS65W	P50NR/65NR/80NR	1.5	536	621	203	240	695 775	775	
	CRS-W	CRS80W	P65NR/80NR	2.2	561				720 800		
	CRC-W	CRC50W	P50NR/65NR	1.5	536	621	203	240	695 775		
	CRC-W	CRC65W	P65NR/80NR	2.2	561				720 800		

\*1 ( ) : CRS401S 1Phase - 200V or Over  
CRS401T 3Phase - 380V or Over

## Special Accessories

**Liquid Level Regulators** - All models are of an environmentally-friendly no-mercury structure.

**LC "Level Switch"**



**MS "Mini Switch"**



**FV "Oval Float"**



### Features

**LC** Useful for potable water, wastewater and sewage containing suspended solids.  
Strong for corrosion or rust even when immersed in a corrosive liquid.

**MS** Useful for wastewater and sewage containing a few suspended solids.  
The MS is available in two types, MS11 (single float) and MS21 (double float).

**FV** Useful for fresh water as well as wastewater not containing suspended solids.  
A single FV can control both the upper and lower liquid levels.

### Specifications

Model	LC12	MS11, MS21	FV11
Switch	Micro switch	Reed switch	Reed switch
Specific gravity of liquid	0.95~1.15	0.95~1.10	0.95~1.10
Liquid temperature	0~60°C		
Voltage	AC/DC30V or under		
Max operable current	5A	0.5A	0.6A
Cable length	6m, 13m, 20m (with cable extensions in 10m increments) MAX. length 100m		
Cable type	0.75mm <sup>2</sup> ×3 cores, Flat type	0.2mm <sup>2</sup> ×2 cores × O.D.4.7mm	0.5mm <sup>2</sup> ×2 cores × O.D.5.8mm
Weight (including cable)	6m:1.2kg, 13m:1.6kg, 20m:2.0kg	0.6kg (MS11, 6m cable)	1.0kg (6m cable)
Material	Case	Polypropylene resin	Polypropylene resin
	Cable	PVC	
	Others	Chain: 304 stainless steel	Sinker:PVC Resin coating is applied to FC 150 Sinker:The FC200 is coated

Specifications and dimensions are subject to change without notice.

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### ShinMaywa ONO PLANT

ISO 9001-0066539/ISO 14001-0066652